



## Technical Product Specification

<b>Product Name:</b>	Harrogate Spring Water 24 X 330ml Still Glass		
<b>Product Code:</b>	G330241S		
<b>Brand:</b>	Harrogate Spring Water		
<b>Bottle Size / Type:</b>	330ml Diamond HSW Glass		
<b>Bottle Weight:</b>	216g		
<b>Closure:</b>	28mm Metal BLACK 'PLUTAL' RO Printed		
<b>Shrink Wrap:</b>	580 X 60µ		
<b>Label Design:</b>	HSW Still Glass Body – 330ml HAR104A		
<b>Pack Size:</b>	24 X 330ml		
<b>Case Weight (Kg):</b>	13.35		
<b>Case Size (Mm): (L X B X H)</b>	397.8 X 264.2 X 209.3		
<b>Tray:</b>	HSW Glass Still Printed Tray 330ml		
<b>Pallet Wrap:</b>	500 X 23µ		
<b>Pallet Format:</b>	10 Cases Per Layer, 8 Layers Per Pallet (80cs)		
<b>Layer Pad:</b>	1140 x 940		
<b>Pallet Weight / Height</b>	1100.28kg / 1.850m		
<b>Pallet Code:</b>	5		
<b>Label EAN</b>	5060042350018		
<b>Case EAN</b>	05060042351015		
<b>Manufacturing/Supplier Address &amp; Tel No:</b>	Harrogate Water Brands, Harlow Moor Road, Harrogate North Yorkshire HG2 0QB +44 (0)1423 730000		
<b>Emergency Contact Name: Phone Number:</b>	Martin Turnbull +44 (0)7725263262		
<b>Accreditation Standard/Version:</b>	Status/Grade: BRC Global Standard For Food Safety / A Labcred Laboratory Accreditation Scheme - Exova		
<b>Contacts:</b>	<b>Technical</b>	<b>Complaints Handling</b>	<b>Commercial</b>
<b>Name:</b>	Martin Turnbull	Christine Sukwa	Rob Pickering
<b>Title:</b>	Quality & Technical Manager	Compliance Manager	Sales & Marketing Director
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<b>Email Address:</b>	<a href="mailto:martin.turnbull@harrogatespring.com">martin.turnbull@harrogatespring.com</a>	<a href="mailto:christine.sukwa@harrogatespring.com">christine.sukwa@harrogatespring.com</a>	<a href="mailto:rob.pickering@harrogatespring.com">rob.pickering@harrogatespring.com</a>

<b>Issue Date:</b>	<b>Reason For Issue:</b>	<b>Revision No:</b>
07/05/2015	Shelf life added to Physical Standards	18



**HARROGATE**  
WATER BRANDS

**Ingredient List**

Ingredient	%	Source	Country Of Origin
Spring Water	100	NE/027/0021/012	United Kingdom
Total	100%		

**Mineral Content**

Mineral	Mg/Litre (Typical Analysis)
Calcium	57
Magnesium	19
Sodium	7
Sulphate	8
Bicarbonate	215
Chloride	34
Nitrate	<1
Ph	7

**Food Additives / Processing Aids**

E No:	Name And In Which Ingredient	Quantity In Ingredient Mg/Kg	Function

**Product Storage And Shelf life**

Storage Temperature (°C)	Ambient
Delivery Temperature (°C)	Ambient
Storage Temperature After Opening (°C)	Chilled
Product Life	730 (24 Months)
Minimum Life At Delivery	584
Product Life After Opening	24 Hours

### Nutrition Information

Please State Whether Data Is Obtained From:		
Analysis	<input checked="" type="checkbox"/>	Calculation <input type="checkbox"/>
If Derived From Calculation, Please State Source Of Data:		
Serving Size (If Applicable):		
	Per 100g	Per Serving
Energy Kcals / Kj	0	0
Protein (g)	0	0
Carbohydrate (g)	0	0
Of Which Sugars (g)	0	0
Fat (G)	0	0
Of Which Saturates (g)	0	0
Fibre (g)	0	0
Sodium (mg) *	0	0
Salt (g) (Sodium X 2.5)	0	0
Nutritional Claims (If Applicable):		
* Does This Meet FSA Recommended 2012 Salt Guidelines? (Delete As Appropriate)		Yes

### Allergen Information (Tick As Appropriate)

Contains:	Yes	No	If Yes, Please Specify Source
Celery / Celeriac		√	
Cereals Containing Gluten		√	
Crustaceans		√	
Eggs		√	
Fish		√	
Milk		√	
Mustard		√	
Peanuts		√	
Nuts		√	
Sesame Seeds		√	
Soya		√	
Sulphur Dioxide And Sulphites (>10mg Per Kg/Ltr)		√	
Lupin		√	
Molluscs		√	



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**Sensitive Content**

<b>Contains:</b>	<b>Yes / No</b>	<b>If Yes, In Which Ingredient</b>
Additives	No	
Preservatives	No	
Benzoates	No	
Sulphites	No	
Corn / Maize	No	
Yeast	No	
Colours: Artificial	No	
Colours: Natural	No	
Glutamates / MSG	No	
Flavourings: Natural	No	
Flavouring: Artificial	No	
Sweeteners (E.G. Aspartame)	No	
Bha/Bht	No	
Hydrogenated Vegetable Oils	No	
Hydrogenated Vegetable Protein (Hvp)	No	
Artificial Trans Fats	No	
Beef	No	
Pork	No	
Lamb	No	
Poultry	No	
Animal Product: Other	No	
Coconut	No	
Natural Rubber Latex: In Product, Packaging, Packaging Adhesives	No	
Does The Product Require Labelling As Irradiated Or Contain Any Irradiated Ingredients Under Current EU Labelling Regulations?	No	
Genetically Modified Organisms	No	

**Suitable For**

	<b>Yes</b>	<b>No</b>
Vegetarians	√	
Vegans	√	
Kosher Certification		√
Halal Certification		√

## Finished Product Standards

### Product Description

24 X 330ml Still Spring Water Glass

Country Of Manufacturing/ Processing: United Kingdom



### Organoleptic Profile & Standards

Appearance	Clear Liquid
Texture	Smooth Watery Mouthfeel
Aroma	Free From Off Taints And Odours
Flavour	Free From Off Taints Or Bitterness

### Chemical Analytical Standards

Test	Target	Reject	Frequency Of Testing
Conform To Natural Mineral Water, Spring Water And Bottled Water Regulations And Drinking Water Regulations.			Daily, Weekly, Monthly, Annually

### Microbiological Standards

Test	Target	Reject	Frequency Of Testing
E. Coli	0	1	4-Hourly
Coliforms	0	1	4-Hourly
TVC @ 37 Celsius	<20 cfu /1ml	21	4-Hourly
TVC @ 22 Celsius	<100 cfu /1ml	101	4-Hourly

Is Testing Carried Out :	Laboratory Name & Address	Accreditation Body
Internally <input checked="" type="checkbox"/> Externally <input checked="" type="checkbox"/>	ALControl Laboratories, Templeborough House, Mill Close, Rotherham, S60 1BZ	UKAS

### Physical Standards

Acidity % W/V caa	
Brix	
Throw	
Carbonation	
Release Torque	6 – 14inch/Lb
Product Life At Packing / After Opening	2 Years / 24 Hours

### Product Labelling

Expiry Date Format	MMM/YYYY
Batch Coding Format / Code Explanation	Julian Code
Inner Label Content (List What Info Is On The Label)	Legal Description, Volume (e), Mineral Content
Outer Box Label Content (List What Info Is On The Label)	Product Description

### Primary Packaging

Description	Material	Colour	Does The Product Meet Eu/Uk Legislation * (Y/N)	Method Of Closure	Packaging Weight (g)	Recyclable (Y/N)
Closure	Metal	Black	Y		1.5	Y
Bottle	Glass	Clear	Y		216	Y
Label	Paper	Black	Y		0.5	Y

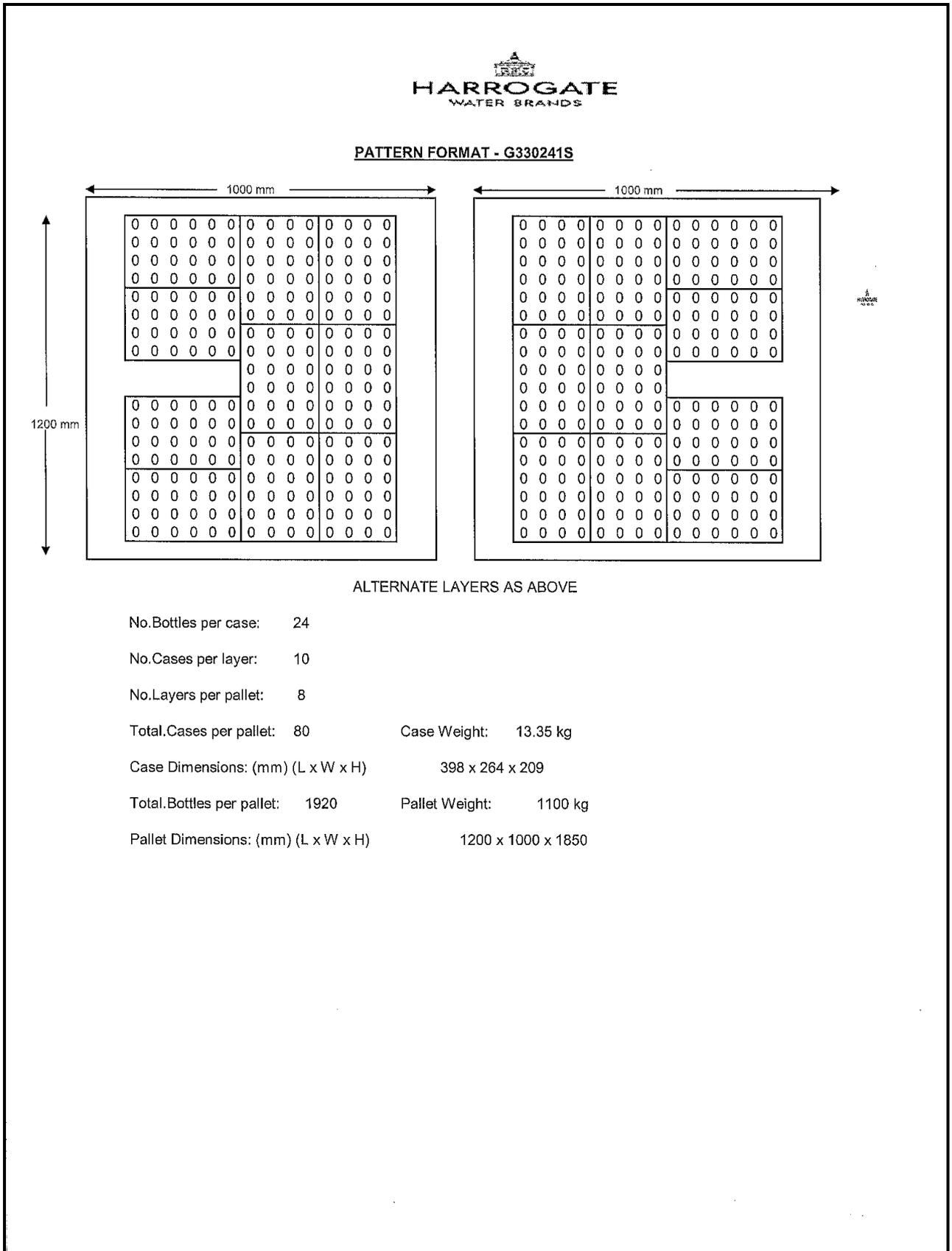
### Secondary Packaging

Description	Material	Colour	Method Of Closure	Colour Of Closure	Packaging Weight (g)	Recyclable (Y/N)
Case Label	Paper	White			0.8	Y
Shrinkfilm	LDPE	Clear			34	Y
Tray	Card	Black			67	Y

### Tertiary Packaging

Description	Pallet Size	Pallet Colour	Pallet Security	Max Pallet Height	Max Pallet Weight
Pallet	1200 X 1000mm	Blue		1850mm	1100.28kg

**Pallet Format**





**HARROGATE**  
WATER BRANDS

Labelling Formats

HARROGATE SPRING WATER  
STILL

24 x 330 ml GLASS

Best before end

**FEB 2017**

Product Code:

**G330241SN**

Pallet number

**032**

PRODUCTION DATE:

HARROGATE SPRING WATER  
STILL  
G330241SN  
24 x 330 ml GLASS  
BEST BEFORE END: FEB 2017



05060042351015





## Authorisation

Product Name: G330241S

This Product Complies With All Relevant UK And EC Food Legislation.

Proposed By	Checked By
Name: Martin Turnbull	Name: Christine Sukwa
Title: Quality & Technical Manager	Title: Compliance Manager
Date: 07/05/2015	Date: 07/05/2015
Sign: 	Sign: 